Can you solve the missing number questions?

$3+\ldots=9$

$20+\ldots=70$
$-\quad+50=90$
$37+$ $\qquad$

$$
=68
$$$+54=71$

$67+$ $\qquad$ $=98$

Example:

$$
40+\ldots=60
$$

Turn it into a subtraction:

$$
\begin{aligned}
60-40 & =20 \\
\text { so } \ldots 40+20 & =60
\end{aligned}
$$

Which is the odd one out? The odd one out is $\qquad$ because...
$6+$ $\qquad$ $=16$

$$
\ldots+30=40
$$

$$
5+
$$

$\qquad$ $=20$

