Can you solve the missing number questions?

冷冷冷 十冷冷冷 一冷冷冷

$$7 + 8 = 15$$

$$20 + 50 = 70$$

$$37 + 31 = 68$$

$$67 + 31 = 98$$

Example:

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Turn it into a subtraction:

$$60 - 40 = 20$$

so...
$$40 + 20 = 60$$

Which is the odd one out?

$$6 + 10 = 16$$

$$6 + 10 = 16$$
 $10 + 30 = 40$ $5 + 15 = 20$

$$5 + 15 = 20$$

The odd one out is $5 + \underline{} = 20$ because it equals 15 and the others = 10.